

Create with Confidence<sup>™</sup>

## **Quick-Draw Marking Gauge Instructions**

Effective September 2021

### PLEASE SEE OTHER SIDE FOR IMPORTANT SAFETY WARNINGS



Fig. 1

### **Setup and Calibration**

- 1. Loosen the knurled thumbscrew on the pencil carriage and slide the carriage out of the way. Then place the Quick-Draw Marking Gauge on a straight board with the fence tight against the board's edge. Use the pencil and the rulers on the gauge to make marks at specific points on the metric side and on the inch side. (We made our calibration marks at 30mm and 1".)
- 2. Make sure that the outer barrel of the pencil carriage is in the down position and insert the pencil in the carriage far enough that the tip extends slightly beyond the bottom of the aluminum ruler track. During use, this will cause the spring-loaded mechanism to apply pressure to the pencil without your needing to push down on it, so you can mark your workpiece simply by sliding the fence along the edge.
- **3.** Push the outer barrel of the pencil carriage up to lock the pencil in place. **Fig. 1.**
- **4.** Place the Quick-Draw Marking Gauge back on your board. Lift the pencil and loosen the knurled thumbscrew on the pencil carriage so you can slide it on the ruler track. Move the carriage until the pencil tip is on the calibration mark you made on the metric side of the ruler track. Precision is important here. Tighten the knurled thumbscrew to secure the carriage in place.
- **5.** Keeping the fence tight against the edge of your board, move the Gauge along the workpiece to strike a line.

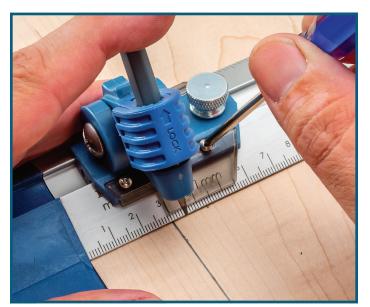


Fig. 2

- 6. Carefully rotate the pencil up and hold it so you can access the transparent indicator. Use a small Phillips-head screwdriver to loosen the screws, and adjust the indicator until its beveled edge is precisely on the measurement you used to make your mark. **Fig. 2.**
- **7.** Repeat Steps 4-6 to set the transparent indicator on the inch side of the pencil carriage. You won't need to rotate the pencil to make the adjustments to that indicator.

#### **Storage**

- 1. Remove the pencil from the pencil carriage by sliding the outer barrel down to release it.
- **2.** Loosen the knurled thumbscrew to move the pencil carriage. Slide it so there's enough room to fit the pencil in the slot in the ruler track. Orient the pencil in the slot so that the tip faces the pencil carriage and slide the carriage until the dimple in the side of the carriage captures the tip. Tighten the knurled thumbscrew to secure.
- **3.** Use the hang hole in the end of the gauge for hanging storage on a pegboard or other hook.

Check Rockler.com for updates. If you have further questions, please contact our Technical Support Department at 1-800-260-9663 or support@rockler.com

# **GENERAL SAFETY WARNINGS**

This product is designed only for specific applications as defined in the instructions and should not be modified or used for any manner not described in these instructions. Use only recommended accessories. Before using the Quick-Draw Marking Gauge: **READ, UNDERSTAND** and **FOLLOW ALL INSTRUCTIONS AND SAFETY WARNINGS. KEEP THESE INSTRUCTIONS READILY AVAILABLE FOR FUTURE REFERENCE.** 

- > Always confirm that you are using the most recent version of the Instructions and safety warnings for your product (see the Instructions link on the product page at Rockler.com).
- > Before using another tool with this product, always read, understand and follow the instructions and safety warnings in the owner's manual for that tool. If you do not have the owner's manual, obtain one from the tool's manufacturer before using it with this product.
- > Before using any chemical with this product, always read, understand and follow all safety warnings and guidelines in the manufacturer's Safety Data Sheet (SDS; formerly called "MSDS"), especially regarding:
  - How to safely use the chemical, including potential hazards and recommended first aid measures;
  - Personal safety equipment required to safety use the chemical (e.g. gloves, eye protection, mask/respirator, etc.);
  - Proper and safe handling, storage and disposal of the chemical.
- > Before using this product, review and verify that all tools to be used with it have safety equipment installed and are in proper working order as defined by the tool's owner's manual.
- > Do not use this product until you have read and are confident you understand the instructions.
- > The user assumes all risk and responsibility for the proper and safe use of this product and for ensuring product suitability for the intended application.
- It is the sole responsibility of the purchaser of this product to ensure that any anyone you allow to use this product reads and complies with all instructions and safety precautions outlined in this manual prior to use.

- > Follow all standard shop safety practices, including:
  - Keep children and bystanders away from the tool operating area;
  - Do NOT use power tools in explosive environments, or in the presence of flammable liquids, fumes or dust;
  - TURN OFF AND UNPLUG all power tools BEFORE making any adjustments or changing accessories;
  - Remain alert and use good judgment. Do not use this product if you are in any way impaired by medications, alcohol, drugs or fatigue;
  - · Keep your work area well lit and clean;
  - Dress appropriately. Secure loose clothing, remove all jewelry and tie up long hair before using this product;
  - ALWAYS wear safety glasses, hearing protection and respiratory protection that complies with NIOSH/OSHA/ANSI safety standards;
  - Use dust collection tools and dust face masks to reduce exposure to dust;
  - Use safety equipment such as featherboards, push sticks and push blocks, etc., when appropriate;
  - · Maintain proper footing at all times and do not overreach;
  - Do **NOT** force woodworking tools.
- > These warnings and instructions do NOT represent the total of all information available regarding tool safety, use and technique. Always seek out opportunities to learn more and improve your skills and knowledge.

▲WARNING: Drilling, sawing, sanding or machining wood products can expose you to wood dust, a substance known to the State of California to cause cancer. Avoid inhaling wood dust or use a dust mask or other safeguards for personal protection. For more information go to www.P65Warnings.ca.gov/wood.

ADANGER Danger indicates a hazardous situation that, if not avoided, will result in death or serious injury.
WARNING Warning indicates a hazardous situation that, if not avoided, could result in death or serious injury.
CAUTION Caution indicates a hazardous situation that, if not avoided, may result in minor or moderate injury or property damage.
NOTICE Notice indicates important or helpful information and/or user tips.